

【Injection Machine / 射出成形機】

No.	MCP*1	Model	Manufacturer	Screw dia.	Volume*2	Injection pressure	Min. mold height	Daylight*3	Tiebar dist.*4	Traverse Robot	Purchasing date
	型締圧	機種	メーカー	スクリュー径 (mm)	射出体積 (cm ³ /Shot)	射出圧力 (MPa)	最小型厚 (mm)	デーライト (mm)	タイバー幅 (mm)	取出機	導入月
1	30t	NEX-30-2E	NISSEI	16	18	196	150	535	310×310	Hop Five 450 GIIIB	Jun-2018
2	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	ATC-150D	Feb-2019
3	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	ATC-150D	Feb-2019
4	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	ATC-150D	Feb-2019
5	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	ATC-150D	Feb-2019
6	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Jul-2019
7	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Jul-2019
8	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Mar-2020
9	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Mar-2020
10	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Mar-2020
11	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	ATC-150D	Mar-2020
12	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	SC-70DL	Jul-2020
13	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	SC-70DL	Jul-2020
14	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	SC-70DLL	Dec-2020
15	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	SC-70DLL	Dec-2020
16	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	SC-70DLL	Dec-2020
17	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	SC-70DLL	Dec-2020
18	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	SC-70DLL	Dec-2020
19	50t	NEX50III-5E	NISSEI	26	49	196	170	610	360×360	SC-70DLL	Dec-2020
20	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	SC-70DLL	Dec-2020
21	50t	NEX50III-5E	NISSEI	22	35	280	170	610	360×360	SC-70DLL	Dec-2020
22	60t	TD60-200B	SHIBAURA	28	93	2184 (bar)	180	720	320×320	SC-70DLL	May-2021
23	60t	TD60-200B	SHIBAURA	28	93	2184 (bar)	180	720	320×320	SC-70DLL	May-2021
24	80t	NEX80III-5E	NISSEI	22	35	280	200	685	420×420	ATC-150D	Feb-2019
25	80t	NEX80III-5E	NISSEI	22	35	280	200	685	420×420	ATC-150D	Feb-2019
26	80t	NEX80III-5E	NISSEI	28	69	243	200	685	420×420	ATC-150D	Feb-2019
27	80t	NEX80III-9E	NISSEI	28	69	243	200	685	420×420	ATC-150D	Feb-2019
28	80t	NEX80III-9E	NISSEI	28	69	243	200	685	420×420	ATC-150D	May-2019
29	80t	NEX80III-9E	NISSEI	28	69	243	200	685	420×420	SC-70DLL	Dec-2020
30	80t	NEX80III-9E	NISSEI	28	69	243	200	685	420×420	SC-70DLL	Dec-2020
31	110t	FEX110III-12A	NISSEI	28	77	280	220	760	460×460	SC-70DLL	Mar-2019
32	110t	FEX110III-12A	NISSEI	28	77	280	220	760	460×460	SC-70DLL	Mar-2019
33	110t	FNX110III-18A	NISSEI	32	101	226	200	720	460×460	SC-70DLL	May-2019
34	110t	FNX110III-18A	NISSEI	32	101	226	200	720	460×460	SC-70DLL	May-2019
35	110t	NEX110III-18A	NISSEI	40	182	180	200	720	460×460	SC-70DLL	Aug-2017
36	110t	NEX110III-18A	NISSEI	36	147	222	200	720	460×460	SC-70DLL	Mar-2018
37	110t	NEX110III-12E	NISSEI	36	147	222	200	720	460×460	SC-70DLL	Dec-2020
38	110t	NEX110III-12E	NISSEI	36	147	222	200	720	460×460	SC-70DLL	Dec-2020
39	180t	NEX180III-25E	NISSEI	36	163	261	250	960	560×560	SC-150D	Feb-2019
40	180t	NEX180III-25E	NISSEI	36	163	261	250	960	560×560	SC-150D	Feb-2019
41	180t	NEX180III-25E	NISSEI	36	163	261	250	960	560×560	SC-150D	Feb-2019
42	180t	NEX180III-25E	NISSEI	36	163	261	250	960	560×560	SC-150D	Feb-2019
43	180t	FNX180III T-25E	NISSEI	45	254	167	250	960	560×560	SC-150D	Dec-2020
44	180t	FNX180III T-25E	NISSEI	45	254	167	250	960	560×560	SC-150D	Dec-2020
45	220t	FNX220III-50A	NISSEI	50	402	198	290	1050	610×610	SC-250DL	Dec-2020
46	220t	FNX220III-50A	NISSEI	50	402	198	290	1050	610×610	SC-250DL	Dec-2020
47	220t	FNX220III-50A	NISSEI	56	505	158	290	1050	610×610	SC-250DL	Dec-2020
48	220t	FNX220III-50A	NISSEI	56	505	158	290	1050	610×610	SC-250DL	Dec-2020

*1)Mold clamping pressure

*2)Cylinder head volume

*3)Maximum mold opening height

*4)Distance between Tiebars

【Others Machine / その他設備】

Machine Name	Model	Manufacturer	Remarks	Purchasing date
設備名	機種	メーカー	備考	導入月
Surface Grinding Machine	平面研削盤	F-515HD	NICCO	May-2019
Wire-cut EDM	ワイヤ放電加工機	EA12PS	MITSUBISHI	Mar-2021
NC Electric Discharge Machine	放電加工機	MV1200S	MITSUBISHI	Mar-2021
Machining Center	マシニングセンタ	NVX5060	DMG MORI	Jul-2021
Measuring Microscope	測定顕微鏡	MM-60 / DP-303	NIKON	X 200*Y 150(mm) Nov-2017
Measuring Microscope	測定顕微鏡	MM-60 / DP-303	NIKON	X 200*Y 150(mm) Feb-2018
Measuring Microscope	測定顕微鏡	MM-60 / DP-303	NIKON	X 200*Y 150(mm) Apr-2019
Measuring Microscope	測定顕微鏡	MM-60 / DP-303	NIKON	X 200*Y 150(mm) Apr-2019
Measuring Microscope	測定顕微鏡	MM-800 / DP-E1A	NIKON	X 200*Y 150(mm) Apr-2021
X-Ray Machine	X線分析装置	EDX-LE	SHIMADZU	Apr-2019